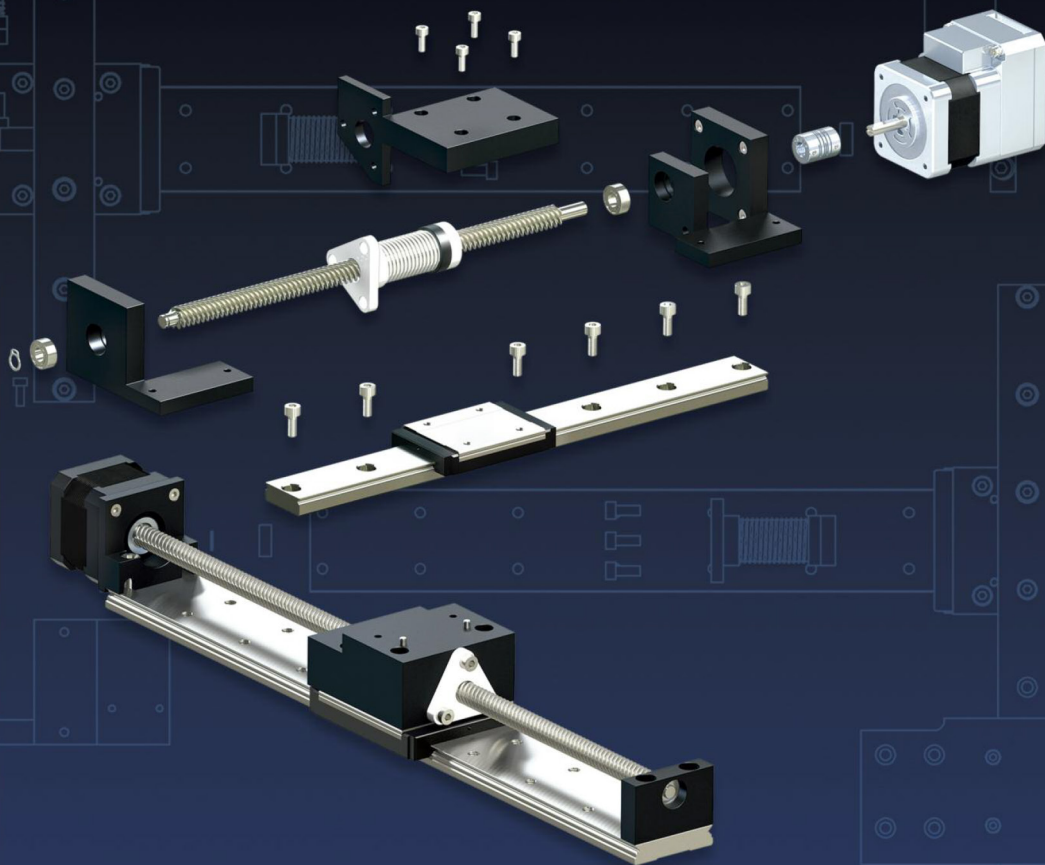




RELIANCETM

P R E C I S I O N



Precise Motion Control Solutions
Gear Clamps and Accessories



Section Contents

Shafts - Ground Stock	Page 11-2
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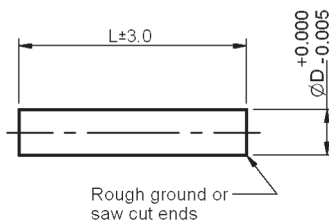


Shafts - Ground Stock

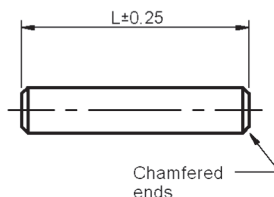
All dimensions in mm
General tolerances ± 0.13 mm
Material: Stainless steel 303 series
Straightness: 0.0003 mm/mm
Surface finish: 0.25 μ m

Associated Products
Shaft collars: [page 11-3](#)
Bearings: [page 12-2](#)
Couplings: [page 8-1](#)

Cut to Length



Machined to Length



Part number selection table - Cut to length

Basic Part Number	Diameter ØD	Length L	Basic Part Number	Diameter ØD	Length L
SM1-3-	2.993	600	SM1-6A-	6.000	600
SM1-3A-	3.000		SM1-8-	7.993	
SM1-4-	3.993		SM1-8A-	8.000	
SM1-4A-	4.000		SM1-10-	9.993	1,000
SM1-5A-	5.000		SM1-10A-	10.000	
SM1-6-	5.993		SM1-12-	11.993	
			SM1-12A-	12.000	

To complete the part number add length details to part number eg **SM1-8-600**

Part number selection table - Machined to length

Basic Part Number	Diameter ØD	Available Lengths					
		Length L	Length Code	Length L	Length Code	Length L	Length Code
SM2-3 SM2-4 SM2-6 SM2-8 SM2-10 SM2-12	2.993	25	-25	70	-70	115	-115
		30	-30	75	-75	120	-120
	3.993	35	-35	80	-80	125	-125
		40	-40	85	-85	150	-150
	5.993	45	-45	90	-90	175	-175
	7.993	50	-50	95	-95	200	-200
	9.993	55	-55	100	-100	225	-225
	11.993	60	-60	105	-105	250	-250
		65	-65	110	-110	275	-275

To complete the part number add length details to part number eg **SM2-8-250**

i Product options

- Standard shaft end modifications, similar to those on leadscrews, are available - see [page 7-27](#)
- Imperial sizes available

Shaft Retaining Collars



Associated Products

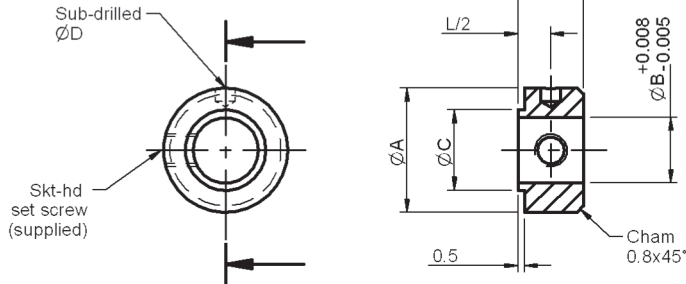
Hubless gears: [page 4-52](#)

Hubless brass gears: [page 4-78](#)

Shafts: [page 11-2](#)

Bearings: [page 12-2](#)

All dimensions in mm
General tolerances ± 0.13 mm
Material: Stainless steel
303S31 or 303S21



Part number selection table

Part Number	Bore ØB	Length L	Outer Dia ØA	Shoulder Dia ØC	Sub-drill ØD	Set Screw Supplied
CSM-2	2.0	5.0	7.0	3.0	0.75	SS-M1.6-2
CSM-3	3.0	5.0	8.0	4.1	0.75	SS-M2-2
CSM-4	4.0	5.0	8.0	5.3	1.00	SS-M2-2
CSM-5	5.0	6.0	10.0	6.7	1.20	SS-M3-3
CSM-6	6.0	6.0	10.0	7.9	1.50	SS-M3-3
CSM-8	8.0	6.0	12.0	10.2	1.80	SS-M4-4
CSM-10	10.0	10.0	19.0	12.3	3.00	SS-M5-4
CSM-12	12.0	11.0	25.0	15.2	3.00	SS-M6-6

i Product options

- Imperial sizes available

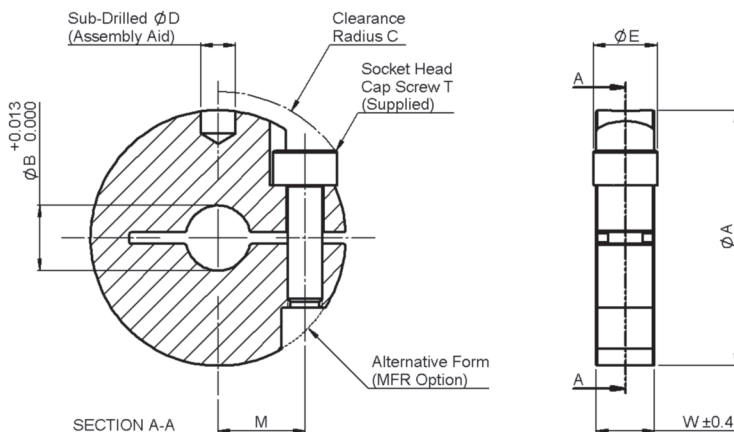


Gear Clamps

All dimensions in mm
General tolerances ± 0.13 mm
Material: Stainless steel, 303S21

Associated Products

Clamp hub gears: from [page 4-36](#)
Anti-backlash gears: from [page 4-22](#)



Part number selection table

Part Number	To Suit Gear of Bore Dia	Bore ØB	Outer Dia ØA	Width W	Head Dia ØE (max)	Clearance Radius C	Screw Supplied T	Screw Offset M	Sub-drill ØD
CGM1-2	2	3.6	16.0	4.0	3.8*	8.7	M2	5.3	1.5
CGM1-3	3	4.6							
CGM1-4	4	5.6							
CGM1-5	5	6.6	22.0	5.0	5.5	12.8	M3	7.5	3.0
CGM1-6	6	7.6							
CGM1-8	8	9.6	29.0	6.0	7.0	17.1	M4	9.5	4.0
CGM1-10	10	11.6							
CGM1-12	12	13.6				18.0		11.0	

* Socket head on these components is narrower than the clamp

i Product options

- Imperial sizes available



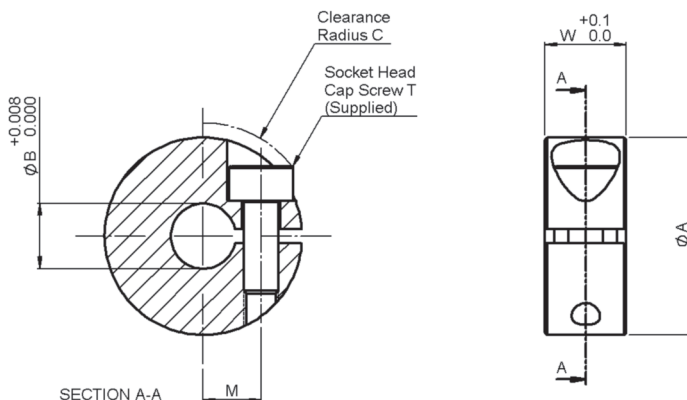
Gear Clamps - Low Inertia



Associated Products

Clamp hub gears: from [page 4-36](#)
 Anti-backlash gears: from [page 4-22](#)
 Anti-backlash pinions: [page 4-7](#)

All dimensions in mm
 General tolerances ± 0.13 mm
 Material: Aluminium alloy, EN AW-2014-T6511 or L168
 Finish: Chromic acid anodise to DEF STAN 03-24



Part number selection table

Part Number	To Suit Gear of Bore Dia	Bore ØB	Outer Dia ØA	Width W	Clearance Radius C	Screw Supplied T	Screw Offset M
CGAM-2A	2	3.6	12.0	5.0	7.2	M2	3.5
CGAM-3A	3	4.6	13.0		7.8		4.0
CGAM-4A	4	5.6	17.0	7.0	10.0	M3	5.0
CGAM-5A	5	6.6	18.0		10.6		5.5
CGAM-6A	6	7.6	19.0		11.3		6.2
CGAM-8A	8	9.6	24.0	9.0	13.8	M4	7.5
CGAM-10A	10	11.6	26.0		14.8		8.5
CGAM-12A	12	13.6	28.0		16.2		9.8

Gear Clamps & Accessories

Product options

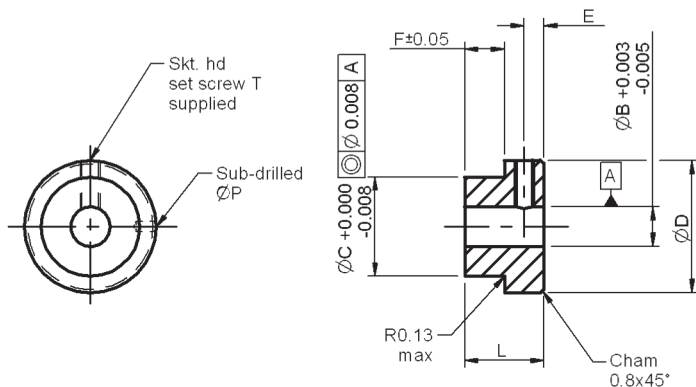
- Imperial sizes available



Gear and Dial Hubs Pin Type

All dimensions in mm
General tolerances ± 0.13 mm
Material: Stainless steel

Associated Products
Hubless gears: [page 4-52](#)
Hubless brass gears: [page 4-78](#)



Part number selection table - Dial hubs

Part Number	Bore $\varnothing B$	Face F	Length L	Outer Diameter $\varnothing D$	Mount Diameter $\varnothing C$	Sub-drill $\varnothing P$	Distance E	Set Screw Supplied T
PHMD-1	3.0	1.57	7.2	11.0	9.52	0.75	2.8	SS-M2-2
PHMD-3	4.0		7.2			1.00		SS-M2-2
PHMD-5	6.0		8.0			1.50		SS-M3-3

Part number selection table - Gear hubs

Part Number	Bore $\varnothing B$	Face F	Length L	Outer Diameter $\varnothing D$	Mount Diameter $\varnothing C$	Sub-drill $\varnothing P$	Distance E	Set Screw Supplied T
PHM1-1	3.0	3.0	9.0	12.0	10.0	0.75	3.0	SS-M2-2
PHM1-2		6.0	12.0					
PHM1-3	4.0	3.0	9.0	12.0	10.0	1.00	3.0	SS-M2-2
PHM1-4		6.0	12.0					
PHM1-5	6.0	3.0	9.0	20.0	15.0	1.50	3.0	SS-M3-3
PHM1-6		6.0	12.0					
PHM1-7	8.0	3.0	12.0	20.0	15.0	1.80	4.5	SS-M4-4
PHM1-8		6.0	15.0					
PHM1-9	10.0	6.0	18.0	30.0	25.0	3.00	6.0	SS-M5-5
PHM1-10		8.0	20.0					
PHM1-11		10.0	22.0					

i Features and options

- Gears, sprockets or dials assembled on request
- Imperial bores available
- Special hubs for Delrin gears

? Technical support

- Recommended assembly procedure: Notch and stake in 4 equi-spaced positions and/or use adhesive (Loctite grade 326)

Gear and Dial Hubs Clamp Type

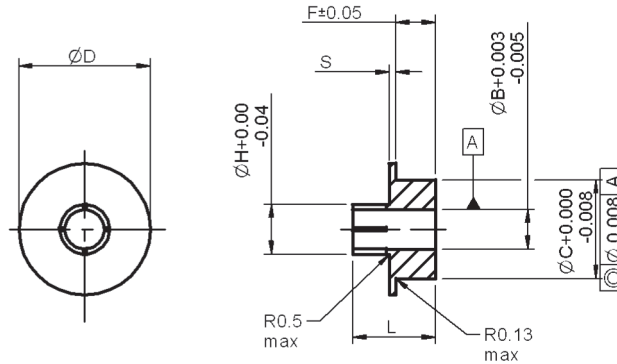


Associated Products

Hubless gears: [page 4-52](#)

Hubless brass gears: [page 4-78](#)

All dimensions in mm
General tolerances ± 0.13 mm
Material: Stainless steel



Part number selection table - Dial hubs

Part Number	Bore $\varnothing B$	Face F	Length L	Outer Diameter $\varnothing D$	Mount Diameter $\varnothing C$	Hub Diameter $\varnothing H$	Shoulder S	To Suit Clamp
CHMD-1	3.0	1.57	8.7	12.0	9.52	4.6	1.0	CGM1-3
CHMD-3	4.0			12.0		5.6		CGM1-4
CHMD-5	6.0			20.0		7.6		CGM1-6

Part number selection table - Gear hubs

Part Number	Bore $\varnothing B$	Face F	Length L	Outer Diameter $\varnothing D$	Mount Diameter $\varnothing C$	Hub Diameter $\varnothing H$	Shoulder S	To Suit Clamp
CHM1-1	3.0	3.0	8.5	12.0	10.0	4.6	1.0	CGM1-3
CHM1-2		6.0	11.5					
CHM1-3	4.0	3.0	9.5	12.0	10.0	5.6	1.0	CGM1-4
CHM1-4		6.0	12.5					
CHM1-5	6.0	3.0	9.5	20.0	15.0	7.6	1.0	CGM1-6
CHM1-6		6.0	12.5					
CHM1-7	8.0	3.0	11.0	20.0	15.0	9.6	1.5	CGM1-8
CHM1-8		6.0	14.0					
CHM1-9	10.0	6.0	14.0	30.0	25.0	11.6	1.5	CGM1-10
CHM1-10		8.0	16.0					
CHM1-11		10.0	18.0					

i Features and options

- Gears, sprockets or dials assembled on request
- Imperial bores available
- Special hubs for Delrin gears

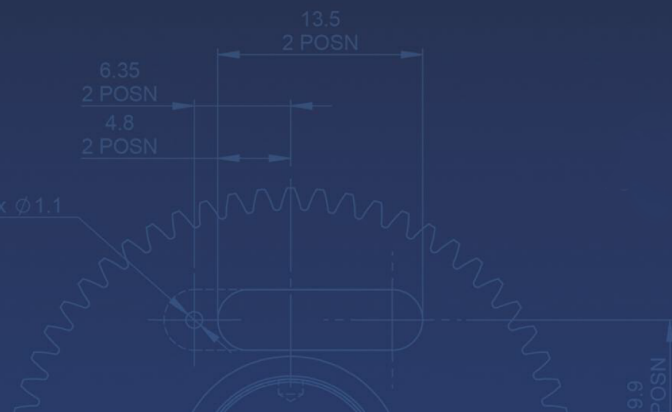
? Technical support

- Recommended assembly procedure: Notch and stake in 4 equi-spaced positions and/or use adhesive (Loctite grade 326)



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